

Instruction for use**Wax Disk****【Directions of Use】**

1. **Making the wax pattern:** Follow the CAD/CAM machine operating instructions.
 2. Use for casting.
 - Avoid rapid heating when using Cristobalite investment.
- [Recommended conditions]
- (1) Raise the temperature from room temperature to 250°C in 60 minutes
 - (2) Keep at this temperature for 60 minutes
 - (3) Raise the temperature to 700°C in 30 minutes
 - (4) Keep for 30 minutes
- Wax patterns should be placed at a certain distance from each other (1 mm or more).
 - Room temperature should be between 15°C to 25°C.
 - Incineration residue: Green, Blue: none
Ivory: 0.2%

【Caution】

1. Do not burn this material in an enclosed room. Do not breathe smoke or vapor generated by incineration, use in-room ventilation fans, extractors etc.
2. Discontinue use of this material if any problem is found before or during its use. For example, a foreign object is mixed in with the product.
3. Be careful not to burn yourself when shaping this material by heat.

【Important Note】

1. Should the patient show any symptoms of hyper-sensitivity stop using the material and immediately consult a doctor.
2. Should the laboratory technician show any symptoms of hyper-sensitivity stop using the material and immediately consult a doctor.
3. Do not use on patients who have experienced any previous hyper-sensitivity, such as rashes, dermatitis, or itchiness with wax.
4. Laboratory technicians, who have experienced any previous hyper-sensitivity, such as rashes, dermatitis, or itchiness due to the wax are advised to use gloves and not to touch the material directly.

【Storage】

- Store at 50°C or less.
- Do not leave the product in places where the temperature is high (e.g. near a stove or in direct sunlight).
- A fire extinguishing system should be provided at the place of use and storage.
- Store in areas where there is no fire hazard and do not store large quantities in a single area.
- Avoid direct sunlight during storage and transportation.
- Store it properly so that it can only be used by dental personnel.

【Disposal information】



Remaining stocks must be disposed of according to the corresponding national legal requirements.

【Potential Hazard】

This product may cause allergic reactions such as rashes and dermatitis.

**【Manufactured by:】**

 **YAMAHACHI DENTAL MFG. CO.**
 54-1 Ochigara, Nishitara-Cho, Gamagori, Aichi-Pref, 443-0105, JAPAN
 Tel: (+81) 533-57-7121 / Fax: (+81) 533-57-1764
 E-mail: box@yamahachi-dental.co.jp;
 Web: www.yamahachi-dental.co.jp

  **OBELIS S.A.**
 Bd. Général Wahis, 53, 1030 Brussels, Belgium

  **Obelis UK Ltd.**
 Sandford Gate, Oxford, OX4 6LB, UK